

Reprint



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3912-1**Job Sheet 169888**Part No: **D3912-1**

Job Qty: 20 ea

Part Name: Eyebolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 3/10/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/9/18	0.00	0.00	Start Up Machining-2		<i>18/02/26</i>
100	Doosan	20 pcs		3/10/18	0.00	14.29	Doosan		<i>18/02/26</i>
110	QC	20 pcs		3/10/18	0.00	0.00	QC2 Machining-2		<i>18/02/26</i>
120	QC	20 pcs		3/10/18	0.00	0.00	QC8 Machining-2		<i>18-02-26</i>
130	Packaging	20 pcs		3/10/18	0.00	0.00	Packaging3-2	<i>stop</i>	<i>18-02-26</i>
140	QC21-SA	20 Ea		3/10/18	0.00	0.00	QC21	<i>21</i>	<i>18-02-26</i>

Part Op 100 - TURN AS PER FOLIO FA871AND DWG Prog Rev: B Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R2.000	303 Round Bar 2"	5 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R2.000	5	67	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt	0.130Inches ± 0.030	0.130 0.160 0.100		
2	Eyebolt	0.700Inches ± 0.010	0.700 0.710 0.690		
3	Eyebolt	0.500Inches ± 0.010	0.500 0.510 0.490		
4	Eyebolt	0.900Inches ± 0.030	0.900 0.930 0.870		
5	Eyebolt	0.130Inches ± 0.030	0.130 0.160 0.100		
6	Eyebolt	45.0Degrees ± 0.5	45° 45.5 44.5		
7	Eyebolt	0.220Inches ± 0.030	0.220 0.250 0.190		
8	Eyebolt	0.750Inches ± 0.030	0.745 0.780 0.720		
9	Eyebolt	0.970Inches ± 0.010	0.964 0.980 0.960		
10	Eyebolt	1.720Inches ± 0.030	1.720 1.750 1.690		
11	Eyebolt	1.200Inches ± 0.030	1.200 1.230 1.170		
12	Eyebolt	0.6250Inches ± 0.0100	0.624 0.6350 0.6150		
13	Eyebolt	2.230Inches ± 0.030	2.230 2.260 2.200		
14	Eyebolt	0.130Inches ± 0.030	0.130 0.160 0.100	Radius	
15	Eyebolt	0.015Inches ± 0.010	0.015 0.025 0.005	Radius	
16	Eyebolt	0.625Inches ± 0.010	0.625 0.635 0.615		
17	Eyebolt	0.650Inches ± 0.010	0.650 0.660 0.640		
18	Eyebolt	1.100Inches ± 0.010	1.100 1.110 1.090		
19	Eyebolt	0.440Inches ± 0.030	0.440 0.470 0.410		
20	Eyebolt	0.130Inches ± 0.030	0.130 0.160 0.100	Radius	
21	Eyebolt	1.000Inches ± 0.030	1.000 1.030 0.970		
22	Eyebolt	0.250Inches ± 0.030	0.250 0.280 0.220		
23	Eyebolt	0.880Inches ± 0.030	0.880 0.910 0.850		
24	Eyebolt	0.110Inches ± 0.030	0.110 0.140 0.080		
25	Eyebolt	0.719Inches ± 0.010 - 0.000	0.725 0.729 0.719		

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Container No: S045374



Part: D3912-1

Job No: 169888

Serial No/Batch: S045374

Revision: D3912

Inspector:

Date: 02/26/18